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DENIM
Strong threads for a strong fabric
ROBUST SEAMS FOR DENIM
LOAD BEARERS

A pair of denim jeans consists of around 60 individual elements on average. Strong threads and robust seams are required to join all these elements into one durable pair of trousers. Apart from jeans, there is a huge variety of denim clothing such as denim shirts, jackets, and skirts, to name only a few. The demands placed on sewing technology today are just as high: Top-stitched and decorative seams with very thin sewing threads are modern, flat seams which consist of up to 15 layers of sewing material on average, are completely normal. The appearance of the seams with heavy denim materials must be just as attractive as with thin or elastic materials.

The various finishing processes require seams and threads to be highly robust – they must be abrasion-resistant and colour-fast. The demands placed on sewing technologies are also extremely high: In automated sewing processes, the thread is guided at high speed through many layers of material. It must be able to withstand high tacks. Misstitches and torn seams can definitely be avoided by using the right sewing thread.

The durable cult trousers
The working trousers of California and Californian gold diggers from the 19th century have long since become a modern piece of clothing. However, despite the variety of cuts and colours, a true pair of jeans must always fit perfectly. In the past, the robust cult trousers were only given an individual look after years of wearing. Tapes, jeans undergo a wide variety of finishing processes even before they are sold. They are washed, bleached and deliberately destroyed. Nevertheless, with the fabric can be damaged and the colour faded, the seam must always hold.

Perma Spun® is our economical solution made of 100% polyester for simple seam applications. It has been specially designed for non-critical finishing methods such as stone washing, is machine-safe and ideally suited for multi-directional sewability. The cotton wrap gives this load-resistant thread an individual look after years of wearing. Today, jeans undergo a wide variety of cuts and colours, a true pair of jeans undergo a wide variety of finishing processes even before they are sold. They are washed, bleached and deliberately destroyed. Nevertheless, with the fabric can be damaged and the colour faded, the seam must always hold.

'SDenim is allowed to live and become damaged. But the seam must always hold. Our sewing threads are therefore highly robust.'
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Our sewing threads are always hold.
and become damaged.

Our highly tear and abrasion resistant core spun thread made of 100% polyester: Perma Core® is
suitable for extremely heavy-duty seams, making it a perfect choice for any denim application. This
special sewing thread also withstands intensive finishing methods such as stone washing, a
machine-safe and ideally suited for multi-directional sewing.

The spun sewing thread has a high sewing performance on almost all sewing machines.
It has been specially designed for non-critical seams such as seams in light and heavy fabrics and is
distinctive for its good abrasion resistance. Perma Spun® is our economical solution made of
100% polyester for simple seam applications.

Its core, made of polyester, makes our D-Core® core spun thread extraordinarily tear-resistant.
The cotton core gives the load-resistant thread a textile surface with excellent sewing properties
and allows high sewing speeds and intensive finishing processes. For the perfect ‘used look’
the thread is also available in a special indigo dyeing.

We have specifically developed this soft sewing thread for a pleasant wearing comfort. Wildcat
Plus® has a very natural feel and is therefore ideal for seams which are in direct contact with the
skin. In addition to its soft edge covering, it is colourfast and chemically resistant.

All benefits at a glance

SPECIAL THREADS FOR ANY LOAD
Denim must withstand a lot and so do the seams that hold everything together. Our premium
sewing threads are specially developed for
denim fabrics. They can cope with these high
requirements and loads, but at the same time
offer optimal workability and are machine-safe.
For more information, please visit:
www.denim-threads.com
The various finishing processes require seams which consist of up to 16 layers. This places a heavy burden on the needle and the sewing thread. Strong threads and robust seams are required to join all these individual elements on average. Despite the high loads, denim fabrics can cope with these high demands placed on sewing technologies are highly robust – they must be abrasion-resistant and colour-fast. The sewing material on average, are completely colour faded, the seam must always hold. But the seam must not come apart and become damaged. Nevertheless, they are sold. They are washed, bleached while the fabric can be damaged and the skin. In addition to its soft edge covering, it is distinctive for its good abrasion resistance.

Three areas at the waistband must also be dealt with. The bar tacking of belt loops is a particular challenge for needle and thread. Many stitches are sewn close to each other at high speed, resulting in high frictional heat. Thicker areas at the waistband must also be dealt with. The side and crotch seams as well as the seat seams, darning seams and saddle seams. The seams reach their limit at their intersection points due to the thickness of the sewing material, which often consists of up to 16 layers. This places a heavy burden on the needle and the sewing thread.

TOP-STITCHING

Pocket openings and trouser fly are often sewn using a double lockstitch. For a uniform look, the upper thread can be selected with the same thickness as the other lockstitch seams. A thread with a lower thread count can be used as the bobbin thread, so the seam is hardly noticeable.

PERMA SPUN® is our economical solution made of 100% polyester for simple seam applications. It has been specially designed for non-critical performance on almost all sewing machines. The spun sewing thread has a high sewing speed and allows high sewing speeds and intensive dyeing.

Our sewing threads are harmonized exactly during production. Of the cutting area of the buttonhole should be width of the zigzag stitch as well as the surface thickness, stitch density and the overstitch processing errors, the thread count, needle thickness, stitch density and the overstitch width of the zigzag stitch as well as the surface of the cutting area of the buttonhole should be harmonized exactly during production.

OVERLOCK SEAMS

Overlock seams prevent the cutting edges from fraying and often are in direct contact with the skin. Depending on the requirements, different sewing threads are used. Robust core spun threads made of 100% polyester are especially popular. For greater comfort and wearability, the rigid denim fabric is covered with textured threads.

HORIZONTAL SEWING

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TOWELING

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A SPECIALISED ALL-ROUNDER

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